

# CERTIFICATE

## Specialist Company for In-Service Leak Sealing

Certificate No. 01-TIS-172-269113633-21-2026/07-e-01

Certificate Holder: **INOS GmbH & Co. KG**  
**Leimberg 3**  
**52222 Stolberg**

TÜV Rheinland Industrie Service GmbH herewith certifies that the above-named company fulfils the technical, organizational and personal requirements as a specialist company for leak sealing of pressurized components using the compound sealing method according to section 7 of BGR/GUV-R240 dated from April 2012. The necessary technical equipment is available.

Field of Application: The following persons are responsible for the organisation of the service teams and their equipment:

Design and Engineering  
Production

The following persons are appointed as team leaders:

The following persons are working as sealing personnel:

The team leaders are appropriately trained and can demonstrate at least one year of practical experience in the field of in-service leak sealing. They are responsible for compliance with process descriptions and work instructions including the provision and use of personal protective equipment. Before each application, the team leaders are responsible to contact the plant operator for written information about the operating medium and its condition and properties and ensure that special protective equipment is available. The team leaders have to inform the operator of the possibility of compound entering the fluid cycle. If compound-fluid-contact could result in a hazardous incident, in-service leak sealing is not permitted.

Sealing agents (compounds) from Deacon and MMZ are used in accordance with data sheets and the Chem-Check manual.

DEACON Compounds: 289; 340; 350; CV-600;


MMZ Compounds: No. 1; 2; 5; 7; 8; 11; 11F; 11PTFE; DVP02; DVP03; TR I; TR III

The limits for the in-service sealing process arise out of the approval of the Berufsgenossenschaft der Feinmechanik und Elektrotechnik 611.34-2 (L) Her-Neu dated from 24 Nov. 1988 and from the expertise prepared by TÜV Rheinland dated from 14 October 1988.

The hereby required safety measures shall apply.

Date of Expiry: 31.07.2026, provided that there are no changes in the applied proceedings.

The authorised expert



Cologne, 17.04.2024

TÜV Rheinland  
Industrie Service GmbH  
Am Grauen Stein  
D-51105 Köln

Dipl.-Ing. Wolfgang Schmidt

Tel.: +49(0)221-806-2922  
Fax: +49(0)221-806-3374